

## **VESTEL MOBILITY**

Vestel Mobility is a part of Vestel Group which is a renowned global leader in the field of innovation and technology. Vestel Mobility is actively contributing towards the future of transportation and energy transition by specializing in automotive electronics, battery solutions, and electric vehicle (EV) chargers.

In the automotive electronics sector, Vestel Mobility excels in engineering and manufacturing advanced electronic control units (ECUs), EV powertrain components and cockpit electronics such as clusters and infotainment displays.

Vestel Mobility is also a prominent player in the battery solutions arena, producing high-quality battery packages for eBikes, telecom towers, and energy storage systems. These solutions cater to a wide range of residential, commercial, industrial and utility applications.

Furthermore, Vestel Mobility showcases its commitment to promoting sustainable transportation systems by offering a comprehensive range of EV chargers. With both AC and DC options available, Vestel aims to provide seamless and eco-friendly charging infrastructure to support the growing adoption of electric vehicles.

With over 40 years of experience, a vast city-size 1.3 million m2 industrial complex, 11 offices based around the world, clientele from over 160 countries, a client-orientated mindset, and true R&D, Vestel embodies a legacy of excellence and a commitment to advancing industries at the intersection of innovation and sustainable solutions.



Exports

160+ countries



**Export Leader of Turkey** for the last 26 consecutive years



900+ Customers 500+ Brands



Established over
1.3 million m<sup>2</sup>



20.000+ Employees



# VESTEL SUSTAINABILITY GOALS



**42**% absolute value reduction in Scope 1 and 2 greenhouse gas emissions.



**30%** reduction in energy intensity (per unit product).



Using **50%** recovered and recycled water.



Reducing the amount of water withdrawn per unit of production by **35%.** 



**Zeroing** the amount of waste sent to landfills.



Achieving a female employee ratio of **40**% of the total workforce.

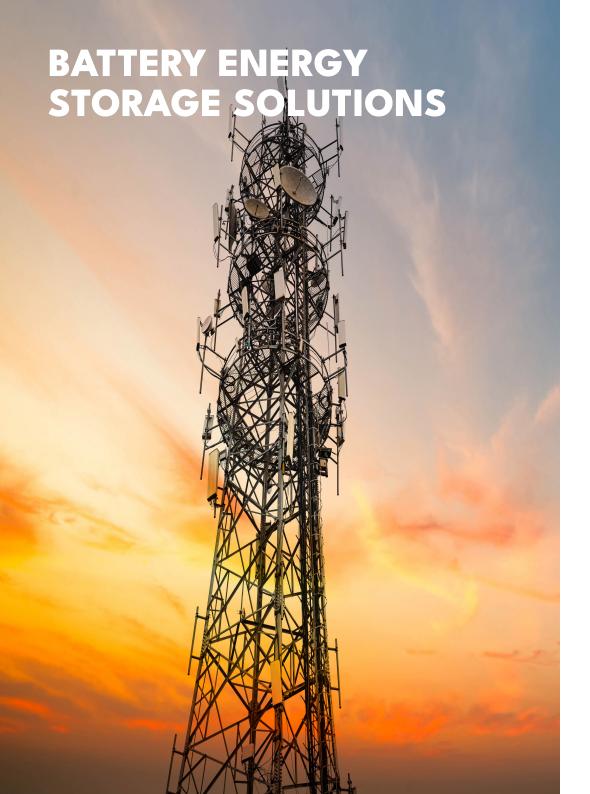
Vestel's vision is to be a technology company creating social and environmental benefits through accessible and smart products that make life easier. We are investing in innovative business models for transition to a net zero emission economy and striving to implement circular models in both our products and operations.

We are developing solutions that meet the needs of the future. We are designing products free from hazardous chemicals, that use recycled and recyclable materials, which are durable, easy to repair as well as energy and water efficient.

We calculate and report our carbon footprint according to the ISO 14064 standard and our water footprint according to the ISO 14046 standard and have these verified by independent third parties. We share our performance transparently through our CDP reports. We aim to reach net zero emissions by 2050, first in our own operations and then throughout our entire value chain. To that end, we aim to switch to technologies that cause less greenhouse gas emissions in production, increase renewable energy investments and manufacture products with high energy efficiency, less water consumption, and resource efficiency benefits.

We aim to strengthen our presence as a global player with our experience, vision, intellectual power, and technological prowess; and we are determined to contribute to a better and livable world, ocusing on our environmental, social and governance performance.





# **INNOVATION**

VESTEL's approach brings the true meaning of custom design experience and creates the highest level of technology solutions from scratch. VESTEL Battery Solutions R&D team ensures complete client satisfaction by meeting the needs of any project at the highest quality. Combining the latest technology test and simulation tools alongside the design and manufacturing capabilities all in-house.



Fast and Fully Customized Projects by Providing Direct Access to our R&D Team.



R&D Investment Amounting to an Average 80M USD.



7 R&D Centers in 4 Countries.



Among Top 50 Companies in Patent Applications in Europe

# PRODUCTION WITH HIGHEST QUALITY

#### **TPM Awarded Manufacturing Facility**

Awarded for World-Class TPM Achievement

#### **Auto Grade Production for BMS**

Automotive Grade In-house BMS Manufacturing with IATF 16949 Certification at Europe's biggest automated PCB facility.

#### **Automated Production Lines**

Fully automated cell sorting for the best possible cell balancing.

#### **Laser Welding**

Fully automated laser welding technology.

#### **In-house Accredited Testing Facilities**

Vestel Battery Solutions provides the utmost quality products with highest standards of quality with in-house accredited testing facilities for environmental, electrical, software and mechanical tests.



Tracking Real Time



**ERP Integration** 



Real Time Planning



Traceability

# VESTEL LI-ION TELECOM BATTERY SOLUTIONS



01

# Lithium Iron Phosphate Technology

Enhacing safety and cycle endurance

03

### **Longer Life**

Providing 2 - 3 times of lifespan of Lead Acid batteries

05

#### **Low Levelized Cost**

Lower operational and maintanence costs

02

#### **Fast Recharging**

Preventing downtime and providing the utmost efficiency for charging cycles

04

# Higher Energy Efficiency

Providing more energy density & Ensuring minimized energy loss

## **SMART AND FLEXIBLE**

### **KEY DESIGN FEATURES**



#### **Smart Heater**

Owing to its built-in smart heating system, battery pack has the capability to function at low temparetures.



# Unlimited Connection

Owing to its built-in smart heating system, battery pack has the capability to function at low temparetures.



### Fast Recharging

In two hours, battery can be fully charged its capacity, provides rapid and efficient charging.



# Smart Charging Technology

To extend the lifespan, the battery packs are designed to prevent any charging of others in the same network.



# Non-Interruptable Operation

System is designed to sustain the power supply to the load continuously. Even in the case of communication problem with rectifier.



### Rapid Response

The battery pack promptly responds to any power outages since its decision-making architecture is governed by hardware.

## SAFE AND COST EFFECTIVE

### **KEY DESIGN FEATURES**



### **Anti-Theft**

The battery pack is equipped with a motion sensor that detects even slight movements and generates an alert in the event of any potential theft.



# Amage Mix Use with

It can be used in combination with lead acid batteries.



# Safe Operation

Over-under current, voltage, temperature conditions are prevented with the advanced protection unit in BMS.



# Remote

Status of the battery pack can be monitored periodically and multiple battery functions can be remotely configured and tested.



# Long Life with JEITA

With JEITA Charge Control Algorithm, the cells are always kept within the optimal temperature range to ensure peak performance.



### Laser Welding

Allowing to improve battery packs endurance performance as well as production efficieny.

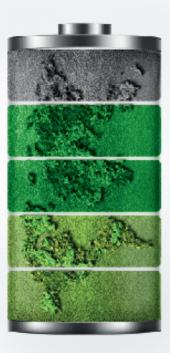


### **In-Built GPRS**

GPRS module is ready to transfer data at low signal sites.

# LOW LEVELIZED COST **OF STORAGE**

Vestel Telecom Battery introduces an innovative technology that presents numerous advantages over traditional diesel generators and lead acid batteries. With its cleaner and more efficient operation, it offers a more environmentally friendly alternative, helping to reduce harmful emissions and waste. Furthermore, its exceptional lifespan and lower maintenance requirements contribute to its long-term cost-effectiveness.



# WHAT SETS OUR SOLUTION APART?

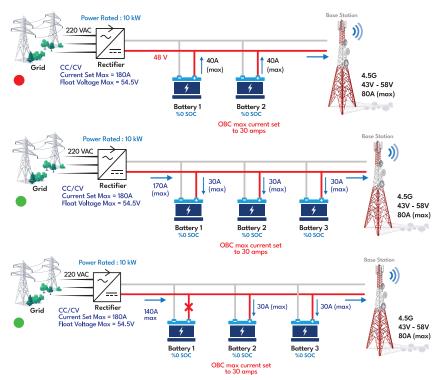
#### PATENTED TECHNOLOGY

#### **AC Grid Offline**

 Both TBS can supply to load simultaneously.

#### **AC Grid Online**

- Rectifier is in Constant Voltage region batteries %0 SOC. (10KW ~ 180A)
- Three parallel batteries can charge simultaneously.

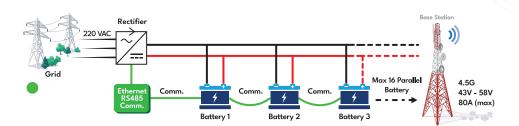


### **Our Unique Solution**

- If one of the TBS is gone into the protection state, less of the system still available both charging or discharging state.
- One of the TBS units will not charge the others on the parallel-connected bus.

# WHAT SETS OUR SOLUTION APART?

PATENTED TECHNOLOGY



### **Other Solutions**

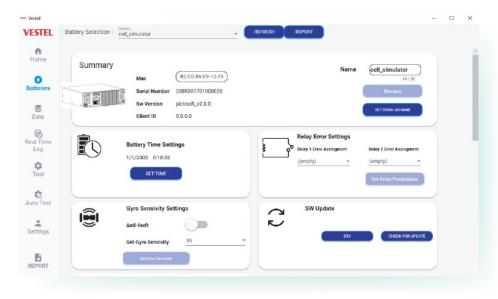
- Communication Bridge Module must be purchased.
- This is because the batteries and the rectifier communicate with each other if all of them connected parallel at the same DC bus. They understand this in advance during any AC power failure. Thus, they create time for the batteries to adjust themselves.
- If one of communication cable is damaged or any broken battery on the system, batteries wont supply to the load until service personal fix the error.

### **Our Unique Solution**

- No required extra communication bridge device
- No need to sense AC Power failure
- No need to communicate each other
- One of the TBS can go into the protection state

# **SERVICE TOOL**

The specifications of Vestel Telecom Solution battery products can be monitored remotely.



# LIST OF CERTIFICATIONS

# SAFETY, ENVIROMENTAL, TRANSPORTATION, EMC.

- IEC62619, IEC62281, IEC63056,
- EN 61000-6-2
- UN38.3
- EN ISO 13849-1
- Battery Directive 2020/0353 (COD)
- EMC Directive 2014/30/EU
- WEEE Directive 2012/19/EU
- RoHS Directive 2011/65/EU
- REACH Regulation (EC) No 1907/2006

## **TELECOM BATTERY**

### 19" 48V 100 Ah LFP

| Items                                   | Specification                |
|---|------------------------------|
| Cell Configuration                      | 15S1P                        |
| Cell Type                               | Li-ion Prismatic             |
| Cell Chemistry                          | LiFePO4                      |
| Pack Nominal Voltage                    | 48 V                         |
| Rated Capacity                          | 100 Ah                       |
| Rated Energy                            | 4.8 kWh                      |
| Boost Charge (CC/CV charger)            | 54.5 V                       |
| Float Charge (CV mode)                  | 54.5 V (min)                 |
| Application Voltage Range               | 43 V-54.5 V                  |
| Max Charge Current                      | 50 A                         |
| Max Discharge Current                   | 100 A                        |
| Enclosure Size                          | 19" 140 mm height            |
| Recommended Operating Temperature Range | 10°C to 45°C                 |
| Storage Temperature                     | 0°C to 35°C                  |
| Operating Temperature Charging          | 0°C to 60°C                  |
| Operating Temperature Discharge         | -20°C to 65°C                |
| Heaters                                 | 2x55 W                       |
| Weight                                  | 43 kg                        |
| Communication Protocols                 | RS485, CANBUS, Ethernet      |
| Safety Standards                        | IEC 62619, IEC 62281, UN38.3 |





