VESTEL BATTERY ENERGY STORAGE SOLUTIONS

ENSURING CONTINUITY



VESTEL MOBILITY

Vestel Mobility is a part of Vestel Group which is a renowned global leader in the field of innovation and technology. Vestel Mobility is actively contributing towards the future of transportation and energy transition by specializing in automotive electronics, battery solutions, and electric vehicle (EV) chargers.

In the automotive electronics sector, Vestel Mobility excels in engineering and manufacturing advanced electronic control units (ECUs), EV powertrain components and cockpit electronics such as clusters and infotainment displays.

Vestel Mobility is also a prominent player in the battery solutions arena, producing high-quality battery packages for eBikes, telecom towers, and energy storage systems. These solutions cater to a wide range of residential, commercial, industrial and utility applications.

Furthermore, Vestel Mobility showcases its commitment to promoting sustainable transportation systems by offering a comprehensive range of EV chargers. With both AC and DC options available, Vestel aims to provide seamless and eco-friendly charging infrastructure to support the growing adoption of electric vehicles.

With over 40 years of experience, a vast city-size 1.3 million m2 industrial complex, 11 offices based around the world, clientele from over 160 countries, a client-orientated mindset, and true R&D, Vestel embodies a legacy of excellence and a commitment to advancing industries at the intersection of innovation and sustainable solutions.



Exports
160+ countries



Export Leader of Turkey for the last 26 consecutive years



900+ Customers 500+ Brands



Established over
1.3 million m²



20.000+ Employees



VESTEL SUSTAINABILITY GOALS



42% absolute value reduction in Scope 1 and 2 greenhouse gas emissions.



30% reduction in energy intensity (per unit product).



Using **50%** recovered and recycled water.



Reducing the amount of water withdrawn per unit of production by **35%.**



Zeroing the amount of waste sent to landfills.



Achieving a female employee ratio of **40**% of the total

Vestel's vision is to be a technology company creating social and environmental benefits through accessible and smart products that make life easier. We are investing in innovative business models for transition to a net zero emission economy and striving to implement circular models in both our products and operations.

We are developing solutions that meet the needs of the future. We are designing products free from hazardous chemicals, that use recycled and recyclable materials, which are durable, easy to repair as well as energy and water efficient.

We calculate and report our carbon footprint according to the ISO 14064 standard and our water footprint according to the ISO 14046 standard and have these verified by independent third parties. We share our performance transparently through our CDP reports. We aim to reach net zero emissions by 2050, first in our own operations and then throughout our entire value chain. To that end, we aim to switch to technologies that cause less greenhouse gas emissions in production, increase renewable energy investments and manufacture products with high energy efficiency, less water consumption, and resource efficiency benefits.

We aim to strengthen our presence as a global player with our experience, vision, intellectual power, and technological prowess; and we are determined to contribute to a better and livable world, ocusing on our environmental, social and governance performance.





INNOVATION

VESTEL's approach brings the true meaning of custom design experience and creates the highest level of technology solutions from scratch. VESTEL Battery Solutions R&D team ensures complete client satisfaction by meeting the needs of any project at the highest quality. Combining the latest technology test and simulation tools alongside the design and manufacturing capabilities all in-house.



Fast and Fully Customized Projects by Providing Direct Access to our R&D Team.



R&D Investment Amounting to an Average 80M USD.



7 R&D Centers in 4 Countries.



Among Top 50 Companies in Patent Applications in Europe

PRODUCTION WITH HIGHEST QUALITY

TPM Awarded Manufacturing Facility

Awarded for World-Class TPM Achievement

Auto Grade Production for BMS

Automotive Grade In-house BMS Manufacturing with IATF 16949 Certification at Europe's biggest automated PCB facility.

Automated Production Lines

Fully automated cell sorting for the best possible cell balancing.

Laser Welding

Fully automated laser welding technology.

In-house Accredited Testing Facilities

Vestel Battery Solutions provides the utmost quality products with highest standards of quality with in-house accredited testing facilities for environmental, electrical, software and mechanical tests.



Tracking Real Time



ERP Integration



Real Time Planning



Traceability



COMMERCIAL AND INDUSTRIAL BATTERY SOLUTIONS

KEY DESIGN FEATURES

Safe and Reliable

Integrated BMS, DC, AC multi layer protection, maximum safety performance design. Serially designed PCS and battery pack eliminates circulating current and improve system reliability. BMS can effectively protect the battery from overcharge, over discharge and over current.

Battery System Design

The system consists of safe, efficient and long life lithium iron phosphate cells, which are connected in series to form battery modules, and multiple modules are connected in series to form battery clusters.

Air Conditioning

HVAC system is configured to maintained an optimal temperature to maximize energy system operational life and reliability.

Robust Design

Laser welding connection with high strength and low impedance. Cells are designed with PC holders and reinforce steel structure to guarantee the highest safety of the system in transportation, installation and operation.

Power Conversion System

Bidirectional AC / DC converter can realize the bidirectional conversion from DC to AC and AC to DC. It can not only convert AC to DC to charge battery, but also convert DC to AC to supply power to load or feed back to power grid.

Energy Management System

System operation data monitoring, operation strategy management, historical data record, system status record.

INDUSTRY APPLICATIONS



Solar and Wind Farms



EV Charging Facilities



Microgrids



Factories



Data Centers



Offices



Hospitals



Mobile EV Charging



Entertainment

COMMERCIAL AND INDUSTRIAL BATTERY SOLUTIONS VESTEL VESTEL VESTFI

FLEXIBLE SYSTEM

Easy access to PV and diesel generator, intelligent multi energy management. One investment can fulfill different requirements.



Emergency Backup

Providing power to critical loads during a power outage.



EVC Complimentary

Storing excess renewable or grid energy and using it to charge EVs, reducing reliance on traditional power grids and fossil fuels.



Microgrid Building

A microgrid is a group of interconnected loads and distributed energy resources that acts as a single controllable entity with respect to the grid. It can connect and disconnect from the grid to operate in grid-connected or island mode.



Renewable Integration

Storing excess energy generated by renewable sources during periods of high production and releasing during times of peak demand.



Peak Shaving

Managing overall demand to eliminate short-term demand spikes. This process lowers and smooths out peak loads, which reduces the overall cost of demand charges.



Bill Management

Arbitrage feature of the battery is utilized. Manage bills by storing energy when electricity prices are low and using the stored energy when prices are high.

AIR COOLING C&I SYSTEM COMPONENTS

Vestel air cooling C&I battery solution is an all-inone product that includes PCS, EMS, HVAC, and STS components. MPPT and transformer features can be provided depending on the project requirements.

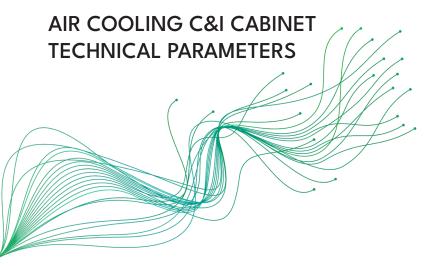
Electrical Cabinet Static Transfer Switch (STS) **Battery Cabinet** Bidirectional AC/DC Converter 75-150-225-300 Solar Controller kWh Single Battery (MPPT) Cabinet **HVAC System** VESTEL

SYSTEM COMPONENTS

Vestel C&I battery solution is an all-in-one product that includes PCS, EMS, HVAC, and STS components. MPPT and transformer features can be provided depending on the project requirements.



C&I BATTERY SOLUTIONS



PARAMETERS	VSTL-CBS-75-50	VSTL-CBS-150-100	VSTL-CBS-225-150	VSTL-CBS-300-200
PV Parameters				
MPPT Voltage Range	DC 200V-700V			
Full Power MPPT Voltage Range	DC 370V-700V			
MPPT Channel Qty		0-2 (O	ptional)	
Single-Circuit MPPT Max Current		13	5 A	
Single-way MPPT Rated Power)		50	kW	
AC parameters (grid connected)				
Rated Output Power	50 kW	100 kW	150 kW	200 kW
Max Output Power	55 kW	110 kW	165 kW	220 kW
Rated Grid Voltage		AC 380	0/400 V	
Grid Voltage Range		-15%~	-+10%	
Rated Grid Frequency		50/6	60 Hz	
Grid Frequency Range		±2	! Hz	
Output Current Harmonics		≤3% (rate	ed power)	
DC Component	<0.5%ln			
Power Factor	-0.9~+0.9			
Overload Capacity	105%]: continous operation; (105%~120%]: 10 min; 120%): stop operation			
AC parameters (off grid)				
Rated Output Power	50 kW	100 kW	150 kW	200 kW
Max Output Power	55 kW	110 kW	165 kW	220 kW
Rated Grid Voltage	3W+N+PE, 380/400 V			
Output Voltage Harmonics	3% linear full load			
Rated Frequency	50/60 Hz			
Overload Capacity	105%]: continous operation; (105%~120%]: 10 min; 120%): stop operation			
Battery				
Energy of Each Module	5.12 kWh			
Module Quantity	15	30	45	60
Total Power	76.8 kWh	153.6 kWh	230.4 kWh	307.2 kWh
Running Time		1.5 Optional by cha	anging module qty h	



PARAMETERS	
Enclosure Size	19"3.2U
Lithium Chemistry	LiFePO4
Voltage Range	46V-57.5V (Nom.51.2V)
Rated Capacity	102 Ah
Rated Energy	5.12 kWh
Circuit breaker	200 A, 2 pcs
Cooling	Smart Fan
Operating Temperature	0 to 50 °C9
Max Charge Current	1C recommended 0.5C
Max Discharge Current	1C recommended 0.7C
Cycle Life	≥4000 times %70 SOC, 25 °C 1C/ 1C ≥5000 times %80 SOC, 25 °C 0.5C/ 0.5C
Weight	47 kg
Dimensions (WxLxH)	430x440x140 mm
Communication Protocols	RS485, CANBUS, Ethernet
Safety Standards	IEC63056, IEC62619, IEC62620, UN38.3

C&I BATTERY SOLUTIONS



PARAMETERS	VSTL-CBS-75-50	VSTL-CBS-150-100	VSTL-CBS-225-150	VSTL-CBS-300-200
System Efficiency				
Max Efficiency		%'	95	
Protection		YE	ES	
AC and DC Switch		YE	ES .	
Grid Monitoring		YE	:S	
Surge Protection		DC/AC 2	nd level	
Basic Parameters				
Dimension (WxLxH)	1680x1500x1700 mm	1680x2270x1700 mm	1680x3050x1700 mm	1680x3830x1700 mm
Weight	1395 kg	2470 kg	3545 kg	4620 kg
Isolated Transformer	YES			
On/off Grid Switching	STS			
Protection	Outdoor IP54			
Working Temperature	-20~55°C (>45°C derating)			
Relative Humidity	0~95% (no condensing)			
Cooling	Intelligent air cooling (intelligent heating optional)			
Max. Working Altitude	4000 m (>2000 m derating)			
EMS	Cloud based integrated, with Touch Screen			
Communication	RS485, CAN, LAN			
Communication Protocol	Modbus-RTU, Modbus-TCP, CAN2.0B			



VESTEL CONTAINERIZED ENERGY STORAGE SYSTEMS



USE CASES

Vestel Containerized BESS can be adapted to project requirements and usage scenarios.



Peak Shaving

Charge during valley hours and discharge during peak hours to reduce enterprise or park electricity costs and save customers electricity costs.



Backup Power

Provide uninterrupted short-term power supply for important loads during power interruption and reduce ecomical loses caused by sudden power failure of loads.



Frequency Regulation

The system can quickly charge or discharge power as needed to balance the supply and demand, helping to maintain the grid's frequency within acceptable limits.



Demand Response

When the short-term power consumption exceeds the transformers capacity, the energy storage system performs rapid discharge to meet the load energy demand.



Power Trading

On the electricity market trading platform, short-term power trading is conducted by combining load forecasting to maximize profits.



Voltage Regulation

The system helps to adjust voltage levels, ensuring they remain within acceptable limits. This capability helps improve grid stability, reliability, and efficiency, ultimately ensuring consistent and reliable electricity supply to consumers.

- USE & CHARGE / DAY - USE / NIGHT

5MWH CONTAINER PARAMETERS

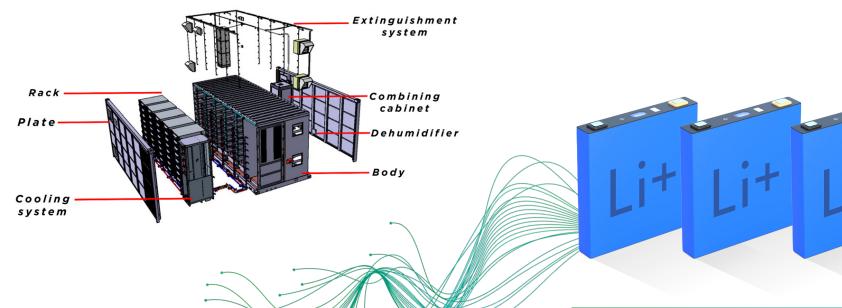


Technical Parameters		
Item	Parameter	
Capacity	5 MWh	
Voltage	1331.2 V	
Voltage range	1040~1500 V	
Configuration	6*1P832S	
SOC	≤5%	
Self Discharge	≤3% M	
IP Level	IP54	
Balance	Active/Passive Balancing	
Weight	50.000 kg	
Cooling System	Liquid cooling	
Noise	<65dB	
Dimension (L*W*H)	6058*2438*2896 mm	

VESTEL CONTAINERIZED BESS SYSTEM COMPONENTS

CELL FOR HIGHER CAPACITY

The battery is designed with higher density lithium iron phosphate cell which has 314Ah cell.

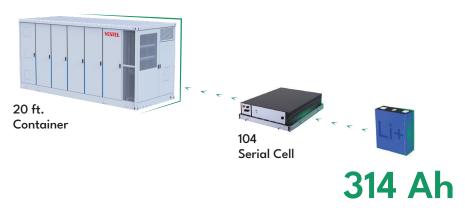


Description	QTY	Unit
Rack	6	pcs
Bus Control Cabinet	1	pcs
Cooling System	1	pcs
Fire Extinguishing System	1	pcs
Cabinet Body and Other Component	1	pcs

Product Feature			
Item		Cell	
Nominal capacity		314 AH	
Nominal voltage		3.2 V	
Standard charge		0.5 C	
Standard disscharge		0.5 C	
Temperature	Charge	0-55 °C	
remperatore	Discharge	-20-55 °C	
Dimension		T71°W173*H207 mm	
Weight		5.68+0.15 kg	
Energy density		182 Wh/kg	
Certification		GB/T 36276-2023, UL1973. UL9540A, IEC62619. UN38.3. ROHS. REACH	
Cycle life		8000. 10000	

BATTERY MODULE SPECIFICATIONS

5MWH



BESS Layout Plan

Package Parameters	
Lithium Chemistry	LiFePO4
Voltage Range	145.6V-187.2V (Nom.166.4V)
Rated Capacity	314 Ah
Rated Energy	104.5kW
Circuit breaker	315 A, 2 pcs
Cooling	Liquid cooling system
Operating Temperature	0 to 50 °C
Max Charge Current	0.5C
Max Discharge Current	0.5C
Cycle Life	≥8000 times %70 SOC, 25 °C 1C/1C
Weight	660 kg
Dimensions (WxLxH)	2314x848x244mm
Communication Protocols	RS485, CANBUS, Ethernet
Safety Standards	IEC63056, IEC62619, IEC62620, UN38.3

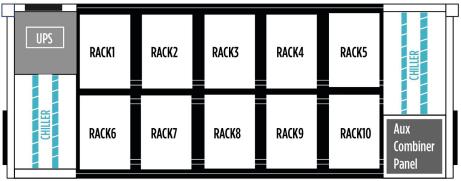
4,18MWH CONTAINER PARAMETERS



Technical Parameters			
Item	Parameter		
Capacity	4,18 MWh		
Voltage	1331.2 V		
Voltage range	1040~1500 V		
Configuration	10*1P416S		
IP Level	IP54		
Balance	Active/ Passivity		
Weight	38000 kg		
Cooling syste	Liquid cooling		
Dimension (L*W*H)	6058*2438*2896 mm		

VESTEL CONTAINERIZED BESS SYSTEM COMPONENTS

20ft 3,73Mwh Container



Description	QTY	Unit
Rack	10	pcs
Bus Control Cabinet	1	pcs
Cooling System	1	pcs
Fire Extinguishing System	1	pcs
Cabinet Body and Other Component	1	pcs

CELL FOR HIGHER CAPACITY

The battery is designed with higher density lithium iron phosphate cell which has 314Ah cell.

The size of the battery cell is 173*71*207mm (LxWxH) The total weight is about 5.5 kg.



Product Feature			
Item		Cell	
Nominal capacity		314 AH	
Nominal voltage		3.2 V	
Standard charge		1C	
Standard disscharge		1C	
Temperature	Charge	0-60 °C	
remperature	Discharge	-30-60 °C	
Dimension		T71°W173*H207 mm	
Weight		5490 g±300 g	
Energy density		182,7 Wh/kg	
Certification		GB/T 36276-2023, UL1973. UL9540A, IEC62619. UN38.3. ROHS. REACH	
Cycle life		8000	

BATTERY MODULE SPECIFICATIONS

4,18MWH



BESS Layout Plan

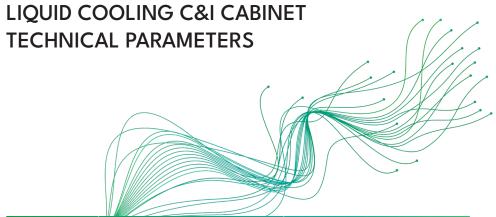
Package Parameters	
Lithium Chemistry	LiFePO4
Voltage Range	145.6V-187.2V (Nom.166.4V)
Rated Capacity	314 Ah
Rated Energy	52,25 kWh
Circuit breaker	630A @250Vdc, 1 pcs
Cooling	Liquid cooling system
Operating Temperature	0 to 50 °C
Max Charge Current	1C
Max Discharge Current	1C
Cycle Life	≥8000 times %70 SOC, 25 °C 1C/ 1C
Weight	330 kg
Dimensions (WxLxH)	1157x848x244mm
Communication Protocols	RS485, CANBUS, Ethernet
Safety Standards	IEC63056, IEC62619, IEC62620, UN38.3

LIQUID COOLING C&I SYSTEM COMPONENTS

Vestel liquid cooling C&I battery solution has both only DC cabinet System option which support bigger capacities with parallel connection capability and also all in one cabinet option to provide a compact and ready design. Vestel, can support you for any use cases with several C&I solutions.



C&I BATTERY SOLUTIONS



PARAMETERS	418KWH	261KWH
AC Side	•	
Rated output power	N/A	125kW
Maximum AC power	N/A	138kW (continuous for 1 minute)
Grid voltage	N/A	400V ac/3P+N+PE
Grid frequency	N/A	50Hz/60Hz
AC voltage harmonics	N/A	≤3% (lineer load)
DC component	N/A	<0.5%lpn
Power factor range	N/A	0.99
Energy conversion efficiency	N/A	≥89%
DC Side		
Cell type	LFP 314Ah	LFP 314Ah
Grouping method	1P416S	1P26OS
Rated energy	418kWh	261.00kWh
Rated capacity	314Ah	314Ah
Rated voltage	1331.2 Vdc	832V
Recommended voltage range	1164.8-1497.6 Vdc	DC 728-936V
Charging/discharging rate	≤1C	≤0.5C
Maximum current	314Ah	157A
Discharge depth	95%DOD	95%DOD
General Parameters		
Cycle life	≥8000 times (25±2°C)	≥8000 times (25±2°C)
Protection level	IP65	IP65
Cooling method	Active liquid cooling	Active liquid cooling
Operating temperature	-25 to 55°C	-25 to 55°C
Relative humidity	0-95%RH	0-95%RH
Working Altitude	≤2000m	≤2000m
Dimensions (W*D*H)	1,300 × 1,300 × 2,400 mm	1050*1350*2400mm
Total weight	Approximately 3.700kg	Approximately 2,670kg
	PACK-level aerosol (Optional)	PACK-level aerosol (Optional)
Fire protection system	+ RACK-level aerosol fire extinguishing	+ RACK-level aerosol fire extinguishing
Communication	Ethernet/RS485/CAN	Ethernet/RS485/CAN
Standards complied with	UN38.3, IEC62619, IEC63056,	UN38.3, IEC62619, IEC63056, IEC62281,
· · · · · · · · · · · · · · · · · · ·	IEC62281, IEC62619,IEC61000	IEC62619,IEC61000

C&I BATTERY SOLUTIONS



PARAMETERS	52S PACK (314AH)	52S PACK (314AH)
Model	52S Battery Pack	52S Battery Pack
Cell Configuration	52S1P	52S1P
Design Capacity	314Ah	314Ah
Cell Chemistry	Lithium Iron Phosphate (LFP)	Lithium Iron Phosphate (LFP)
Cell Under Voltage (per cell)	2.8V	2.8V
Cell Over Voltage (per cell)	3.6V	3.6V
Voltage Range	DC 145.6 - 187.2V (Nominal 166.4V)	DC 145.6 - 187.2V (Nominal 166.4V)
Rated Energy	52.250Wh (166.4V × 280Ah)	52,249.6Wh (166.4V × 314Ah)
Maximum CHARGE/DISCHARGE Current	314Ah @1C	157A @0.5C
SAFE Pin Activation Enabled	NO	NO
Communication Protocols	Daisy Chain, UART	Daisy Chain, UART
Cooling Method	Active liquid cooling	Active liquid cooling
Circuit breaker	550A @250Vdc, 1pcs	315A @250Vdc, 1pcs
Manual Safety Disconnect	350A@1500Vdc, 1pcs	350A@1500Vdc, 1pcs
Cell Balancing Enabled	Yes	Yes
Internal or External Temperature Sensor	External Enabled	External Enabled
BMU Features	Voltage Monitoring (Max. 52 sampling) Temperature Monitoring (Max. 52 Sampling) Passive Balancinng Overcurrent Self Protection Voltage Drop Monitoring (Optional) Manual Safety Clamp Detection (Optional)	Voltage Monitoring (Max. 52 sampling) Temperature Monitoring (Max. 52 Sampling) Possive Balancinng Overcurrent Self Protection Voltage Drop Monitoring (Optional) Manual Safety (Jamp Detection (Optional)
Power Consumption (Active Mode)	min. 60mA ; max. 100mA	min. 60mA ; max. 100mA
Power Consumption (Shut Down Mode)	min. 60uA ; max. 100uA	min. 60uA ; max. 100uA
Display Mode	2-bar LED(Run,Alarm) (Optional)	2-bar LED(Run, Alarm) (Optional)
Applicable System Voltage Level	≤1500V DC	≤1500V DC
Operating Temperature	-25 to 55°C	-25 to 55°C
Storage Temperature	-20°C to 45°C	-20°C to 45°C
Relative Humidity	0% to 95% RH	0% to 95% RH
IP Rating	IP65	IP65
Dimensions	790 x 1140 x 248 mm	790 x 1140 x 248 mm
Weight	315kg	330kg
Cycle Life	≥ 8000 cycles (70% SOH @25°C)	≥ 8000 cycles (70% SOH @25°C)
Compliance	CE, RoHS	CE, RoHS
Certifications	IEC 62619, IEC 62281	IEC 62619, IEC 62281



NOTES



Organize Sanayi Bölgesi, 45030 **Manisa/Turkey**

Phone: 90 - 236 233 25 82 **Fax:** 90 - 236 233 25 84

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/vestelinternational

vesteltrade@vestel.com.tr www.vestelinternational.com www.vestelmobility.com

